



IEC 61099

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# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Insulating liquids – Specifications for unused synthetic organic esters for electrical purposes**

**Liquides isolants – Spécifications relatives aux esters organiques de synthèse neufs destinés aux matériels électriques**



**Specification sheet 1 –  
Transformer ester – Type T1**

This type of ester is prepared from a polyhydric alcohol (polyol) and a mixture of monocarboxylic acids with suitable stabilizing additives as required to meet the properties specified below.

Property	Test method	Permissible values
<b>Physical</b>		
Colour	ISO 2211	Max. 200 Hazen
Appearance	Visual	Clear, free from water and suspended matter and sediment
Density at 20 °C (kg/dm <sup>3</sup> )	ISO 3675 or ISO 12185	Max. 1 000
Kinematic viscosity at 40 °C (mm <sup>2</sup> /s) at -20 °C (mm <sup>2</sup> /s)	ISO 3104	Max. 35 Max. 3 000
Flash-point (°C)	ISO 2719 闭闪	Min. 250
Fire-point (°C)	ISO 2592	Min. 300
Pour-point (°C)	ISO 3016	Max. -45
<b>Chemical</b>		
Water content (mg/kg)	IEC 60814	Max. 200 <sup>a</sup>
Acidity (mg KOH/g)	IEC 62021-1 or IEC 62021- 2	Max. 0,03
Oxidation stability <sup>b</sup>	IEC 61125, Method C	
Test duration 164 h		
Total acidity (mg KOH/g)		Max. 0,3
Total sludge (% mass)		Max. 0,01
<b>Electrical</b>		
Breakdown voltage (kV)	IEC 60156	Min. 45 <sup>a</sup> (See Clause 8)
Dielectric dissipation factor, tan δ at 90 °C and 50 Hz	IEC 60247 or IEC 61620	Max. 0,03 <sup>a, c</sup>
DC resistivity at 90 °C (GΩ × m)	IEC 60247	Min. 2
<sup>a</sup> For untreated liquid, as received. <sup>b</sup> Oxidation stability (IEC 61125, Method C) at 500 h is an optional extra test. No requirement in this standard. <sup>c</sup> For frequencies (f (Hz)) in the range of 48 Hz to 62 Hz, convert values as follows: $\tan \delta [f(50\text{Hz})] = \frac{f(\text{Hz})}{50} \times \tan \delta [f(\text{Hz})]$		